

Date: Monday, 12/01/2009 8:06:08 AM
 User: Chantal Lavoie

Process Sheet

Split for work on -1
 2009-02-18

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CUSHION
 Job Number : 44544-2
 Estimate Number : 13646
 P.O. Number :
 This Issue : 12/01/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D3756041
 First Issue : / / Type : PURCHASED PARTS Drawing Number : D3756 REV. B
 Previous Run : 43543 Drawing Revision : B
 Material :
 Due Date : 30/01/2009 Qty: 5 Um: Each
 Written By :
 Checked & Approved By : 2009/01/12
 Comment : Est: A 08.11.17 New issue EC verified by:

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7942

2009/01/12

Manufacture D3754-1as per Dwg D3754

Material: Airflex fire-resistant aircraft cushioning, grade 30-40

layers to be laminated with silaprene DC12906 spray grade HPL contact adhesive

Possible Supplier: Chestnut Ridgefoam

Material release note is required

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

3.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

4.0

D38001200

Hook and Loop Strip (2" Soft)



Comment: Qty.: 0.5250 f(s)/Unit Total: 2.6250 f(s)

Hook and Loop Strip (2" Soft)

Cut strip 6.00" long ***QTY 2***

Batch: 43559

Measured

8
9/2/13

9/2/13

SCF

Process Sheet

er: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

umber: 44544

Part Number: D3756041

umber:



Seq. #:

Machine Or Operation:

Description :

5.0

D38001100

Hook and Loop Strip (1" Soft)



Comment: Qty.: 2.6250 f(s)/Unit Total: 13.1250 f(s)

Hook and Loop Strip (1" Soft)

Cut strip 30.00" long

Batch: 43558

measured
5
9/2/13

50

6.0

D38003100

Hook and Loop Strip (1" Hard)



Comment: Qty.: 2.6250 f(s)/Unit Total: 13.1250 f(s)

Hook and Loop Strip (1" Hard)

Cut strip 30.00" long

Batch: 643560

measured
5
9/2/13

9/2/13

50

7.0

PG

PURCHASING



Comment: Issue P/O: 8116

Upholster as per Dwg D3756

Supplier: Lefebvre uphol

Ship: -Qty 1 D3754-1 back cushion

-Qty 2 D3800-1-200-060 Loop strip

-Qty 1 D3800-1-100-300, Loop strip

-Qty 1 D3800-100-300, Loop strip

Material release note is required

C809/02/03

(5)

9/2/13 (6)

8.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

09/03/04 (1) 09/02/13 (2)

P70

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Stores

88-9003/02

10.0

QC21

FINAL INSPECTION/W/O RELEASE



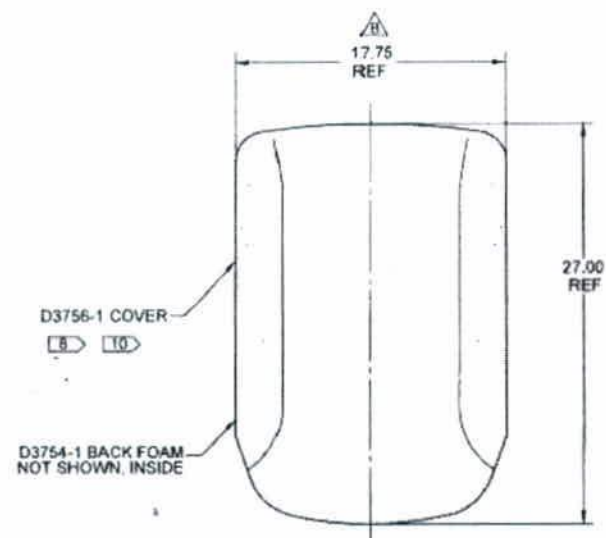
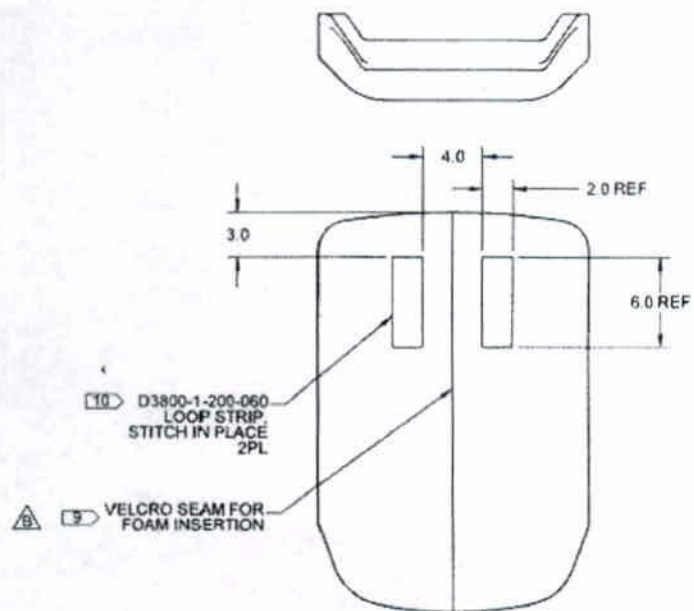
Comment: FINAL INSPECTION/W/O RELEASE

09/03/04

Job Completion



MF 09-03-02



D3756-041 CUSHION

RELEASED
04/11/05/17

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 44594

DESIGN	00	DART AEROSPACE LTD	
DRAWN	00	HAWKESBURY, ONTARIO, CANADA	
CHECKED	04	DRAWING NO.	REV. B
MFG. APPR	04	D3756	SHEET 2 OF 2
APPROVED	04	TITLE	SCALE
DE APPR	04	CUSHION	NTS
DATE	08.10.21	COPYRIGHT © 1994 BY DART AEROSPACE LTD	



Chestnut Ridge
Foam, Inc.

CERTIFICATE OF CONFORMANCE

SOLD TO:
DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
ONTARIO, CANADA

K6A1K7

PURCHASE ORDER: PO00007942
SALES ORDER: 34079
DATE SHIPPED: 01/28/09

**"URGENT! FLAMMABILITY CERTIFICATION
ENCLOSED. PLEASE FORWARD TO
PURCHASING. DO NOT THROW AWAY!"**

**I certify that the individual components comprising the part shipped
against the above-referenced purchase order meets the following
requirements:**

14 CFR 25.853(a), APPENDIX F, PART (a)(1)(ii), AMENDMENT 25-116

Quantity	Customer Part Number	Part Number	Material	Batch Number
5	D3753-1	503330-99	AIRFLEX40-50 AIRFLEX55-65	AF9003 AF8056
5	D3754-1	603150-99	AIRFLEX30-40	AF9001

MADE IN THE U.S.A

S. order

Mark A. Brown

Mark A. Brown
Technical Director

CHESTNUT RIDGE FC AM INC.
VERTICAL BURN TEST # 11392
12-SECOND VERTICAL BUNSEN BURNER TEST
FOR CABIN AND CARGO COMPARTMENT MATERIALS
SHOWING COMPLIANCE TO THE REQUIREMENTS OF 14 CFR 25.853

PRODUCT : AIRFLEX
BATCH / LOT NO : AF9001
CUSTOMER : PRODUCTION
P.O. NO :
OTHER IDENTIFICATION : AFX 30-40

TEST BEING RUN : VERTICAL BUNSEN BURNER TEST: 12 SECOND IGNITION TIME

MATERIAL COMPOSITION : AIRFLEX

MATERIAL PATTERN : NA

MATERIAL COLOR : GREEN

FLAME TEMPERATURE : 1558°F

CONDITIONING STARTED : DATE : 1-8-09
TIME : 9:00 AM

TEST STARTED : DATE : 1-12-09
TIME : 10:10 AM

RESULTS :

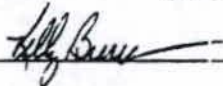
	FLAME TIME (SECONDS)	DRIPPINGS (SECONDS)	BURN LENGTH (INCHES)
#1.	0.0	0.0	7.0
#2.	0.0	0.0	6.9
#3.	0.0	0.0	7.0
AVG.	0.0	0.0	7.0

PASS : X FAIL :

COMMENTS :

THIS MATERIAL MEETS THE REQUIREMENTS OF THE 14 CFR, PART 25, SECTION 25.853,
PARAGRAPH (a) AND APPENDIX F, PART 1, (a), (1), (ii).

TESTED BY : KELLY BURES
SR. LAB TECHNICIAN





LEFEBVRE'S UPHOLSTERY

PO BOX 1965
CORNWALL, ON
K6H 6N7

Invoice

Date	Invoice #
11/02/2009	3410

Bill To
DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

Ship To
DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

P.O. No.	Terms	Rep	Ship	Via	F.O.B.
PO00008116	Due on Receipt	LP	11/02/2009	Courier	CORNWALL
Quantity	Item	Description		Price Each	Amount
5	SET	COVERS D3755-041 AS PER SPECS COVERS D3756-041 SURREY VINYL 111 SILVER SUNSET PACKING SLIP: 645348 FEB. 5 - 2009 THREAD BONDED POLYESTER UTILIZED Numéro d'entreprise : 885239855		0.00	0.00T
				Subtotal	\$0.00
				GST	\$0.00
				PST	\$0.00
				Total	\$0.00
				Payments/Credits	\$0.00
				Balance Due	\$0.00

Phone #	Fax #	E-mail
613-938-3046	866-449-5408	globaltrends@myibocs.com

MURPHY

FROM THE DEFENSE FINISH COLLECTION

MELLOHIDE
B-3

Specifications

- Nominal total thickness: 0.44 ± 0.45 inches (± 4.5 mils)
- Standard weight: 30.75 ± 1.5 ounces per linear yard
- Abrasion resistance: No significant wear after 200,000 double rubs with #8 cotton duck using the Wyzenbeek test method
- Anti-Bacterial/Anti-Microbial treatments
- -25° F cold crack resistance
- Anti-static finish
- Sulfide stain resistant
- Oil resistant
- Width: 54 inches
- Roll length: 40 yards

Flame Resistance

Manufactured to meet the following flammability* requirements

- Port Authorities of New York and New Jersey
- CID-A-A-2950-A (Formerly CCC-A-680a)
- Federal Standard 191A Test Method 5903.1
- Federal Specification CCC-A-700J
- FAA Regulation 25.853 (a) and Appendix F, Part 1 (a) (i) (ii)
- NFPA 701-89 and 701-99 Small Scale Test
- FMVSS 302
- California Flammability Regulation (Bulletin 117, Section E)
- BIFMA Class A
- ULFC Class 1

- This term and all corresponding data refer to typical performance in the specific test indicated and should not be construed to imply the behavior of this or any other material under actual fire conditions.

Care and Cleaning Instructions

It is recommended that each stain is cleaned in a stepwise manner using the sequence below.

- Step 1: Regular cleaning (dirt and grime): Use mild soap and water, then fresh water rinse. Cleaning frequency depends on use. As a minimum, please clean weekly.
- Step 2: Stubborn stains (crayon, eye shadow, chocolate, blood): Wipe using a soft cloth or soft brush. Use detergent cleaners such as Formula 409 or Fantastik. Rinse with clean water and wipe dry.
- Step 3: ** More difficult stains (ballpoint pen, lipstick, mustard, tar or asphalt): Carefully clean the stained area with lighter fluid or rubbing alcohol. Carefully rinse with clean water and dry. Note: For best results, immediate attention is required for severe stains.

** Caution: Exercise care as these solvents are flammable. Use only small quantities of solvents and keep clear of any sources of ignition. Wear protective gloves and ensure cleaning takes place in a well ventilated area.

the